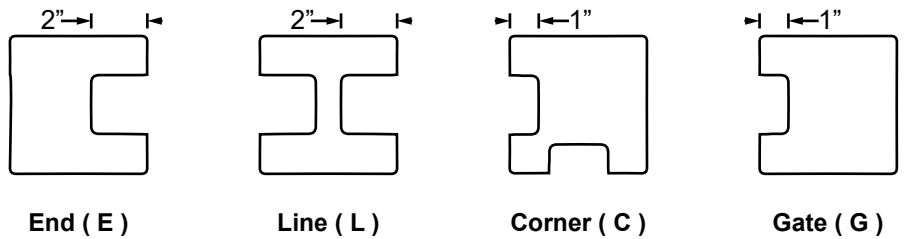


# SIMTEK FENCE



End ( E )

Line ( L )

Corner ( C )

Gate ( G )

Cut the bottom of the post. DO NOT cut the top of the post.

Panel support brackets must be attached to all posts.

Be certain steel stiffeners are inserted in the top and bottom rail of each panel; they come installed from the factory, but may have been removed to use as post spacers while installing posts.

Lift the panel bottom edge to approximately 4' off the ground. Have one person flex the next post outward until the groove will receive the panel. Once the section is in the channel, ease the panel down onto the support brackets.

Caps are pressure fitted making securing them typically unnecessary; however, a 3" stainless steel deck screw can be driven through the top of the cap into the middle of the post if desired.

Panels must be attached to all six foot gate posts, end post and corner posts because they could conceivably become disengaged from the post because of the shallower groove. To prevent unauthorized panel removal, you can drive one fastener per panel through the panel edge into the post.

Caution. Never attach both sides of the panel to posts. Polyethylene has a degree of thermal expansion and contraction.

## Cutting Panels

Where a narrower panel is required to finish a wall, panels can be cut to any desired length.

1. Remove steel stiffeners from panels. Determine the exact width between post channels. Mark and cut stiffeners to that width with a metal cutting blade.
2. Mark and cut the panel to the stiffener width, minus 1/2" to allow for thermal expansion and contraction of the panel. Make certain panels are cut accurately with edges parallel.
3. If a cut panel is used with an end or corner post, use the factory edge for attachment to the post.

